

# MELTING BALM

PHASE	INGREDIENTS	PROVIDER	INCI	(wt-%)
A	SUNFLOWER WAX	Yokozeki Oil & Fat Industries	Helianthus Annuus (Sunflower) Seed Wax	4,50
	SUNFLOWER BUTTER	Yokozeki Oil & Fat Industries	Sunflower Seed Oil/Hydrogenated Sunflower Seed Oil Esters	5,00
	S-FACE IS-204P MB	Sakamoto Yakuhin Kogyo	Polyglyceryl-2 Tetraisostearate	67,10
	S-FACE VL-211 MB	Sakamoto Yakuhin Kogyo	Macadamia Seed Oil Polyglyceryl-6 Esters Behenate	5,00
	VISTANOL GDHR	Seiwa Kasei	Glyceryl Diisostearate/ Hydrogenated Rosinate	10,00
	ORYZA OIL S-1	Oryza Oil&Fat Chemical	Oryza Sativa (Rice) Germ Oil	5,00
	RE:LAMEIL	Tribeauté	Glycolipids	0,10
B	PEARL STARCH (L)	Japan Corn Starch	Zea Mays (Corn) Starch, Zinc Stearate	3,00
C	PERFUME		Fragrance	0,30
			<b>Total</b>	<b>100,00</b>

1/ Weigh all the ingredients of phase A and put in the main vessel, then melt at 78-80°C.

2/ Add Phase B into phase A at 80°C and disperse.

3/ Add Phase C into the main batch (phase A+B) at 65°C and disperse.

4/Fill the bulk into a suitable package and cool the batch to room temperature.